

LONGWEI TRANSMISION SLEWING BEARING CO., LTD Slewing Bearing Selection

Company:	Add.:					
Contact Person:	Dept.:					
Tel:	Fax:					
Application:	Shaft Position		Slewing Bearing Mounting Method			
	Horizontal Vertical		Seat type □ Suspended □			
Tooth type:	Movement:		Speed (RPM):			
External Tooth	Positioning only□		Normal working speed:			
Internal Tooth	Intermittent rotation		Max speed:			
Without Tooth	Continuous rotation					
	L	oad data				
Bearing load	А	В		С		
Loading type	max. working load	max. tes e.g. 25% c condi	overload	Extreme load e.g. shocks or out of operation		
Axial loads parallel to axis of rotation					KN	
Radial loads at right angle to axis of rotation (without gear loads)					KN	
Tilting moment generated by axial load					KN • m	
Tilting moment generated by radial load					KN • m	
Final tilting moment					KN • m	
Driving Torque on Slewing Diversion	No. of Driving Pinions: Position: ° (distribution)					
	Slewing bearin	g type and	dimensior	1		
Type: light type□ single rov cross roller□	w ball □ doubl	le row ball□	single	row cross roller□	triple row	
Dimension: OD: mm 🗆	ID: mm 🗆	Height	t: mm 🗆	 		
For continuous rotation, vari	able and life requ	irements, pl	ease comp	plete annex A.		
Annex A is enclosed:						

Remarks: (e.g. special working conditions / temperatures, required accuracies, bearing							
dimensions, inspection- or certification requ	irements, mater	rial tests e	tc.)				
Diago fully complete this form Incomplete	a information w						
Please fully complete this form. Incomplete		/iii delay (fui proposai.				
Tel: 86-516- 85588998 Fax: 86-516- 8	Fax: 86-516- 85819994 Email: yang788888@gmail.com						
Signature:	date:						
The percentage of working time and rotation	Appendix A	ifferent lo	ad cases.				
Slewing Ring Load Data							
Load cases	axial (KN)	radial (KN)	Moment (KN • m)	rotation speed (rpm)	time (%)		
1		<u> </u>			ļ		
2		<u> </u>			<u> </u>		
3					<u> </u>		
4 5					<u> </u>		
5					<u> </u>		
6 7							
8							
9							
10							
					100%		
Continuous operation:	1		<u> </u>		1		
The service life(L10) : at average speed:	rpm,	, service li	fe is at least:		/hour		
Intermittent operation:							
	the least recycl	e number:					
Signature:		date:					

Appendix B								
Gear data								
External tooth	Internal tooth	Involute tooth \Box						
	Tooth Data							
Definition	Slewing rin	ng tooth Pinion tooth						
Module (m)								
Number of teeth (z)								
Pressure angle (α)								
Helix angle (β)								
Modification coefficient (x)								
Coefficient of top clearance ©								
Teeth width (b)								
Precision grade (l)								
Gear center distance is adjustable	yes 🗆	no 🗆						
Please attach the drawing of pinion.								
Other requirements								
Signature	date:							